



## Our Company Profile

Garden Polymers (**Garden** for short) is the leading supplier of PET bottles to the Health Care Industry in India. Almost every major player in Pharma uses PET bottles manufactured by **Garden**. In addition, **Garden** is the major supplier of PET bottles to the personal care and Alco-beverage industry. Garden Polymers is a subsidiary company of HSIL Ltd.

The cornerstone of Garden's success is its use of state-of-the-art technology to provide a customized package that is innovative and unique. Innovation starts in package design, where **Garden** designers utilize the latest CAD systems and software to develop drawings and volumetrically correct 3-D computer models. **Garden** also provides complete prototyping support with models, castings, molds and sample containers from its R&D laboratories.

Whether a package is made of HDPE, PP, PET or a combination of resins, **Garden** technologists deploy the latest molding systems available for production. We deploy only single stage technology for manufacturing the PET bottles.

Garden's commitment to innovation and customization doesn't end with the design of the package. We pride ourselves in developing innovative manufacturing systems that meet customer specific requirements with respect to quality, service and cost.

**Garden** has installed a system of collecting bottles from the blowing machine which leads them to the "CLEAN ROOM CLASS 100,000" area used for shrink wrapping. The "CLASS 100,000" area as well as the entire manufacturing facility conform to U.S. FEDERAL 209E clean area standards. Further, **Garden** procures only those PET resins and master batches that are USFDA, UKDA and Indian Pharmacopoeia approved.

Garden's two manufacturing facilities are strategically located, one in Dharwad (in North Karnataka about 100Kms from Goa) and the other near Dehradun in Uttaranchal to minimize the distances to its customer from the factories.

**Garden Polymers PET - Packaging Redefined**



## Our Values

- Respect for the individual.
- An obsession with serving our Customers.
- Commitment to business excellence.
  - Speed
  - Innovation
  - Quality
- Personal Integrity.

## Why Us

- Over two decades of experience in the packaging field.
- Conventional as well as new age packaging solutions.
- Imported state-of-the-art machines and molds and modern manufacturing infrastructure.
- Multiple manufacturing facilities located strategically in different regions of India.
- Customer responsive delivery schedules.
- Customized solutions through innovation.
- Strict adherence to current Good Manufacturing Practices (cGMP) standards with Clean Rooms.
- Professional customer service.
- Values conforming to world class businesses.



## Products:

Garden Polymer provides standard and customized PET packaging solutions for Pharmaceutical, Health Care, Personal Care and Alco beverages segments of the Indian market.

Garden's product range comprises of PET bottles ranging in size from 10 ml to 450 ml fill capacities for pharmaceuticals and healthcare companies (which are used for cough syrups, antacids, paracetamol suspensions, vitamin tonics, hemoglobin tonics etc) and from 60 ml to 1000 ml for liquor companies.

Garden was the first PET bottle manufacturing company in India to design and launch "22 mm-pharma necks" of various sizes. It has recently introduced CRC (child resistant closures) neck pet bottles also to utilize child resistant caps.

Garden's product portfolio is organized into four main areas:

1. Pet Bottles for Pharma & Healthcare
2. Pet bottles for Alco beverages
3. Pet bottles for Personal care and
4. Plastic caps and closures for pet bottles.

## Pharmaceuticals & Health Care:

Garden's decision to manufacture PET bottles for pharmaceuticals and health care industry using only "Single Stage Technology" stems from the stringent requirements of the pharmaceutical industry.

It has two manufacturing plants, one located in Dharwad (Karnataka State) & the second in Dehradun (Uttaranchal State). These are state-of-the-art facilities with strict conformance to the cGMP practices with the final packing done in clean rooms of class 100,000 standard. The raw materials used for producing the PET bottles meet requirements of IPA, USFDA & UKDA standards. Garden meets all customers' needs with high quality regulatory compliant products.





## Alco- Beverages :

In Alco-beverages segment, Garden is the leading supplier of PET bottles to United Spirits Ltd, which is the largest producer of liquor (IMFL) in India and one of the top three in the world. Garden is also the vendor of choice to Pernod Ricard, Tilaknagar Industries which are the leader spirits companies in India. Garden provides its Alco-beverage customers with the most comprehensive and custom manufacturing services to meet their energetic product launch schedules. Garden's services include extensive product design and testing.



## Personal Care :

Garden understands the important role " Style" plays in selling the personal care products. It offers expertise in design and manufacturing of complex shapes and looks of the containers. Working in close partnership with its customers, Garden provides complete end-to-end solutions to enhance the product success in the highly dynamic and competitive market place.



## Caps & Closures:

Garden offers wide range of Tamper Proof closures, continuous thread designs and flip top closures for Personal Care and Health care markets. Garden's closures are used for applications in various PET bottle sizes to prevent pilferage and counterfeits. Garden has also designed unique injection molded Flats (economy packs) for premium health care brands, Vicks (by P&G) and Tiger Balm (by Elder).





## Clients - Our Key Customers are as follows

### PHARMA



**Cipla**



**GENO**  
Pharmaceuticals Limited



**MACLEODS**

**Wyeth**

**Centaur**

**RANBAXY**  
LABORATORIES LIMITED



## FMCG / HEALTH CARE



## ALCO BEVERAGES



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